



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2582**Job Sheet 190061****Part No:** D2582**Job Qty:** 42 pcs**Part Name:** Hi-Skid Step Leg Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/4/19**Job Tracking No:****Due Date:** 4/1/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	12 pcs	4/1/19		0.00	0.00	Small Fab - 1		DAS 36 9-86
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	12 pcs	4/1/19		0.00	0.00	QC 5 - 10		DAS 30 19/02/14
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	12 pcs	4/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Plex 2/4/19 3:16 PM Dart.lajeunesse.marie

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	44
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130 QC 21 - SA	12 pcs	4/1/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	2-59

FEB 14 2019

Part Op **100** - (Small Fab) Assemble as per Dwg D2582 and
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	24 pcs (2 ea)	100-Small Fab - 1	5081370(10x) 5078661 (10x)
D2279	Step Spacer	12 pcs (1 ea)	100-Small Fab - 1	5118697
D2322	Step Spacer	12 pcs (1 ea)	100-Small Fab - 1	5066822 2x 5080136
D3720-1	Step Spacer	12 pcs (1 ea)	100-Small Fab - 1	5071445
D3720-2	Step Spacer	12 pcs (1 ea)	100-Small Fab - 1	5071448
MS20470AD4-4	Rivet, Universal Head	264 Ea (22 ea)	100-Small Fab - 1	5170396
MS20470AD4-5	Rivet, Universal Head	48 Ea (4 ea)	100-Small Fab - 1	5049829-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	24	22	0
	D2279	12	12	0
	D2322	12	14	0
	D3720-1	12	13	0
	D3720-2	12	12	0
	MS20470AD4-4	264	36,156	0
	MS20470AD4-5	48	2,127	0

Part Specifications

Specifications could not be found.

Plex 2/4/19 3:16 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

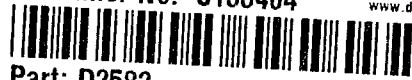
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S153404



Part: D2582

Job No: 190061

Serial No/Batch: S153404

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/14/19